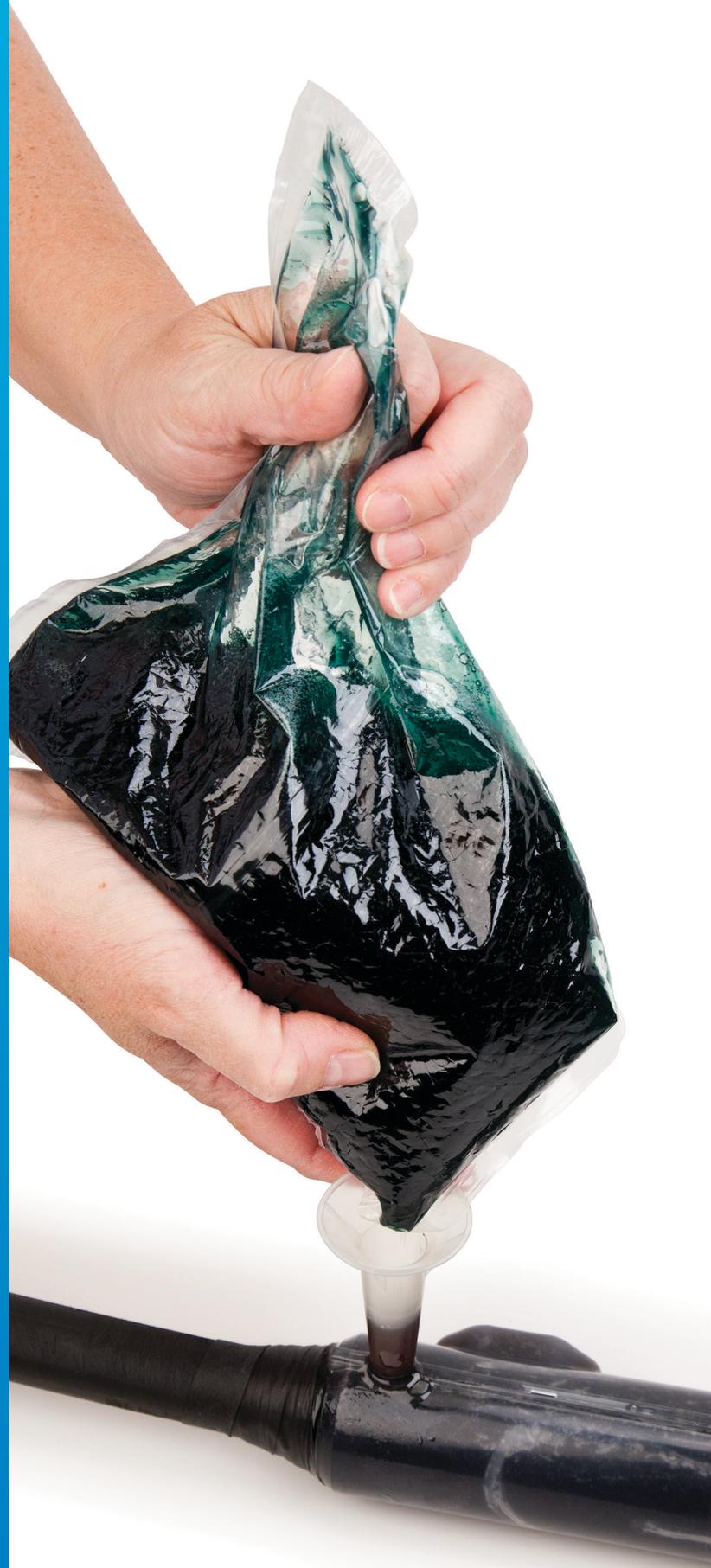


3M Science.
Applied to Life.™

Low voltage splicing, insulating and sealing.

3M™ Scotchcast™ Resin



We have your solution for low voltage splicing, insulating and sealing.

To help you keep things running, cable connections need to be reliable. With 3M Resin Solutions, splicing can become an easy process, with clean application and reliable results. 3M products can help you get the job done on schedule.



◀ 3M™ Scotchcast™ Electrical Insulating Resin 4N

Excellent multi-purpose, moisture-sealing epoxy resin designed to be stable at elevated temperatures. Tough and oil resistant.



◀ 3M™ Scotchcast™ Electrical Insulating Resin 2104

Semi-flexible polyurethane resin has a good wetting and impregnating property, which makes it easy to infuse on almost any surface.



◀ 3M™ Scotchcast™ Flame-Retardant Compound 2131

Flame-retardant polyurethane resin, useful for coating cable jackets when splicing or repairing mine and portable cables.



◀ 3M™ Scotchcast™ Electrical Resin 3570G-N

Epoxy resin insulates and offers protection for electrical spring connectors against water, dust, soil and other environmental elements.



◀ 3M™ Scotchcast™ Re-Enterable Electrical Insulating Resin 2123

Formulated for re-enterable splice protection. This multi-purpose, moisture-sealing polybutadiene resin bonds to nearly all cable jackets.

3M™ Scotchcast™ Electrical Insulating Resin 4N:

High-strength epoxy resin for robust protection.

3M™ Scotchcast™ Electrical Insulating Resin 4N, with guard bag, is a two-part, insulating and encapsulating, epoxy-based, liquid resin that generates its own heat to cure. Compatible with solid/synthetic cable insulations and jackets, this resin makes an excellent insulator and sealer for cable splicing.

3M Scotchcast Resin 4N is a multi-purpose, moisture-sealing resin that remains stable, even at elevated temperatures. The resin bonds to itself and to nearly all modern cable jackets. It allows you to splice solid dielectric and oil-filled cables up to 8 kV and to jacket high voltage splices. This resin is used in 3M™ Scotchcast™ Inline Resin Power Cable Splice Kits 82-AN Series and 3M™ Wye Resin 90-B1N and 82-B1N Splice Kits. Tested to ASTM standards and RoHS 2011/65/EU Compliant.



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3M Scotchcast Electrical Insulating Resin 4N



Product Features

- Excellent multi-purpose, moisture-sealing resin
- Two-part closed mixing pouch simplifies mixing and pouring
- Bonds to itself and to most modern cable jackets
- Thermal setting; designed to not melt or run once cured
- Designed to be stable at elevated temperatures
- Generates its own heat to cure
- Tough and oil resistant
- 84 Shore D hardness
- Has 16-minute gel time at 73°F (23°C)
- Useful for splicing solid dielectric and oil-filled cables up to 8 kV
- Maximum operating temperature of 194°F (90°C)

Model #	Catalog ID	Weight	Cable OD range	Material	UPC	MOQ
4N-A	7100127062	3.1 oz	N/A	Epoxy	00051128613474	10
4N-B	7100127061	7.4 oz	N/A	Epoxy	00051128613481	10
4N-E	7100165598	10.3 oz	N/A	Epoxy	00051128613535	10
4N-C	7100123070	14.6 oz	N/A	Epoxy	00051128613498	10
4N-D	7100165597	22.1 oz	N/A	Epoxy	00051128613511	10

3M™ Scotchcast™ Inline Resin Power Cable Splice Kits 82-AN Series:

One kit for multiple conductor cables.

3M™ Scotchcast™ Inline Resin Power Cable Splice Kits 82-AN Series insulates and seals 5 kV rated unshielded, single conductor cables and 1 kV rated multiple conductor cables. It is used in weather-exposed or direct burial locations.

Each 3M Resin 82-AN Series includes a mold body, pouring spouts, Scotch® Rubber Splicing Tape 23 and 3M™ Scotchcast™ Electrical Insulating Resin 4N. It is an excellent option for splicing non-shielded submersible cables and single conductor or multiple conductor portable cables. UL 98U1 listed for direct burial and submerged applications up to 600 V and 194°F (90°C). For use with UL listed connectors only. RoHS 2011/65/EU Compliant.



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3M Scotchcast Inline Resin Power Cable Splice Kits 82-AN Series



Product Features

- Excellent multi-purpose, moisture-sealing resin
- Tough and oil resistant
- Insulates and seals unshielded, single conductor cables and multiple conductor cables
- Splices non-shielded submersible cables
- Designed for weather-exposed or direct burial locations
- Rated for 5 kV and 1 kV cables
- Bonds to itself and to most modern cable jackets
- UL 98U1 Listed and RoHS 2011/65/EU Compliant

Model #	Catalog ID	Cable OD range*	Material	UPC	MOQ
82-AN	7100123072	Up to 0.60 in	Epoxy	00051128613382	10
82-A1N	7100123073	Up to 0.625 in	Epoxy	00051128613412	10
82-A2N	7100123110	Up to 1.00 in	Epoxy	00051128613429	10
82-A3N	7100117646	Up to 1.5625 in	Epoxy	00051128613436	10

*Final determining factors are cable insulation Outside Diameter (OD) and connector dimensions.

3M™ Scotchcast™ Wye Resin Splice Kits:

Confidently seal and secure wye splices.

3M™ Scotchcast™ Wye Resin Splice Kits are for insulating and sealing wye splices for compression tap connectors on power cables.

Insulates and seals wye splices for compression tap connectors (e.g., C-tap or H-tap) rated for 1 kV multi conductor cable or 5 kV single conductor cable.

Each of the kits include: Mold body, pouring spout, 3M™ Scotch® Electrical Tape 23 and 3M™ Scotchcast™ Resin 4N.



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3M Scotchcast Wye Resin Splice Kits



Product Features

- For use on non-shielded cables
- Insulates and seals wye splices for compression tap connectors
- Fits both split bolt and crimped connectors
- RoHS 2011/65/EU Compliant



Model #	Catalog ID	Voltage	Cable OD range*	Material	UPC	MOQ
82-B1N	7100123111	Up to 1 kV	0.250–0.625 in	Epoxy	00051128613443	10
90-B1N	7100123109	Up to 5 kV	0.50–0.812 in	Epoxy	00051128613467	10

*Final determining factors are cable insulation Outside Diameter (OD) and connector dimensions.

3M™ Scotchcast™ Electrical Insulating Resin 2104:

Flexible and durable for permanent repairs.

3M™ Scotchcast™ Electrical Insulating and Sealing Compound 2104 is a two-part, liquid-type, semi-flexible resin for providing permanent splice protection. This polyurethane resin has a good wetting and impregnating property, which makes it easy to infuse on many surfaces. It is useful for applications that include filling, potting, sealing, insulating and more.

3M Sealing Compound 2104 has a low gel point rating designed to cure at room temperature. The high tensile strength of the resin exhibits a semi-flexible property and good adhesion property after curing. It is ideal for electrical applications that need good handling and performance characteristics. High dielectric strength offers a very good electrical insulating property to the resin. The resin allows you to insulate conductors of multi core splices operating at 1 kV or less. It is used in 3M™ Scotchcast™ Inline Splice Kits 72-N Series and 3M™ Scotchcast™ Multi-Mold Resin Splice Kits 85 Series. Tested to ASTM standards and RoHS 2011/65/EU Compliant.



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3M Scotchcast Electrical Insulating Resin 2104



Product Features

- 70 Shore A hardness
- Has 18-minute gel time at 73°F (23°C)
- Useful for replacing or repairing the jacket on both single and multi core power cables
- Withstands a temperature range of 32°F to 194°F (0°C to 90°C)
- Withstands a voltage rating of 1 kV or less

Model #	Catalog ID	Weight	Cable OD range	Material	UPC	MOQ
2104A	7100003209	3.46 oz	N/A	Polyurethane	00054007311898	10
2104B	7000145509	7.4 oz	N/A	Polyurethane	00054007313823	10
2104E	7100164191	10.6 oz	N/A	Polyurethane	00054007311874	10
2104C	7100029214	14.82 oz	N/A	Polyurethane	00054007313830	10
2104D	7000005905	23.8 oz	N/A	Polyurethane	00054007118497	10

3M™ Scotchcast™ Inline Splice Kits 72-N Series:

Rigid body splice for shielded or unshielded cables.

3M™ Scotchcast™ Inline Splice Kit 72-N Series is a 1 kV rated, rigid body splice that joins signal and control cables. It fits shielded or unshielded constructions of plastic or rubber-jacketed cables. It is used for inline splicing of shielded or unshielded cables, underground systems, joining of cable reel ends, direct burial applications, repair of cable failures and dig ins.

The jumper wire with clips offers solderless shield continuity on shielded cables. RoHS 2011/65/EU Compliant.

Each kit includes:

- Mold body with built-in spacer webbing
- 3M™ Scotchcast™ Electrical Insulating and Sealing Compound 2104
- Two pour spouts for 3M kits 72-N1, 72-N2 and 72-N3
- One top cap cover for 3M kits 72-N4, 72-N5 and 72-N6
- Scotch® Rubber Splicing Tape 23
- Non-conductive abrasive cloth for preparing cable
- One bonding (jumper) wire with clips (except 3M splice 72-N1 kit)

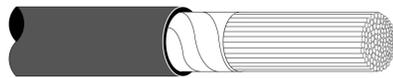


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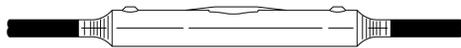
3M Scotchcast Inline Splice Kits 72-N Series



Multiple Conductor Non-shielded Signal and Control Cable



Multiple Conductor Shielded Signal and Control Cable



Product Features

- Rigid body splice for joining signal and control cables
- Fits unshielded construction of plastic or rubber-jacketed cables
- For inline splicing of underground systems, joining of cable reel ends, direct burial applications and repair of cable failures
- Rated for 1 kV applications
- The polypropylene mold has a built-in spacer web that automatically offers cable centering and compound coverage
- RoHS 2011/65/EU Compliant

Model #	Catalog ID	Cable OD range*	Material	UPC	MOQ
72-N1	7000005906	0.250–0.625 in	Polyurethane	00054007106234	10
72-N2	7100007449	0.50–1.00 in	Polyurethane	00054007106258	10
72-N3	7100007452	0.625–1.500 in	Polyurethane	00054007106272	10
72-N4	7000005909	1.00–2.00 in	Polyurethane	00054007106296	10
72-N5	7000005910	1.25–2.25 in	Polyurethane	00054007106319	10
72-N6	7000005912	1.25–3.25 in	Polyurethane	00054007106333	10

*Final determining factors are cable insulation Outside Diameter (OD) and connector dimensions.

3M™ Scotchcast™ Multi-Mold Resin Splice Kits 85 Series:

Versatile solution for odd-sized, odd-shaped splices.

3M™ Scotchcast™ Multi-Mold Resin Splice Kits 85 Series are a group of versatile splice kits for insulating and waterproofing odd-sized and odd-shaped splices in underground applications, up to 1000 volts. Splices may be inline, wye, X, butt and dead-end splice configurations (for non-shielded cable) using split bolts, H-tap or C-tap compression connectors.

Each 3M Scotchcast 85 Series kit includes a flexible film plastic mold, 3M™ Scotchcast™ Electrical Insulating Resin 2104, pressure-sensitive adhesive film sealing strip and a comprehensive instruction booklet. It has a flexible film plastic mold with a built-in porous spacer web for ensuring proper thickness of insulating compound. The splice kit is used for direct burial applications, underground systems, joining of cable reel ends, cable failures and dig ins. RoHS 2011/65/EU Compliant.



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3M Scotchcast Multi-Mold Resin Splice Kits 85 Series



Product Features

- Includes flexible film plastic mold with built-in spacer web and sealing strips along the adjacent edges
- 3M™ Scotchcast™ Electrical Insulating Resin 2104 in a convenient closed mixing pouch
- Includes comprehensive instruction booklet showing installation techniques for typical splice configurations, in both the horizontal and vertical positions
- Includes pressure-sensitive adhesive film sealing strip
- RoHS 2011/65/EU Compliant

Model #	Catalog ID	Cable OD range*	Material	UPC	MOQ
85-14CPN	7100123074	Up to 0.875 in	Polyurethane	00051128613450	10
85-16	7100059057	Up to 1.50 in	Polyurethane	00054007024033	10
85-10	7100009589	Up to 0.4375 in	Polyurethane	00054007118466	10
85-14	7000132288	Up to 0.875 in	Polyurethane	00054007118480	10
85-12	7000132287	Up to 0.75 in	Polyurethane	00054007118473	10

*Final determining factors are cable insulation Outside Diameter (OD) and connector dimensions.

3M™ Scotchcast™ Flame-Retardant Compound 2131:

A special formulation for high-risk environments.

3M™ Scotchcast™ Electrical Resin 2131 is a two-part, flame-retardant compound, useful for coating cable jackets when splicing or repairing mine and portable cables. This permanent, polyurethane, liquid-type resin has a special formulation used in rugged conditions. The high dielectric strength offers a very good electrical insulating property to the resin.

3M™ Scotchcast™ Flame-Retardant Resin 2131 has a low gel point rating designed to cure at room temperature. The high tensile strength of the resin exhibits a semi-flexible property and good adhesion property after curing. It is ideal for applications that need excellent thermal shock and mechanical shock resistance. It has a high flash point, potentially prohibiting any fire hazard due to quick ignition. The flame-retardant resin allows you to insulate cable splices operating up to 1 kV and to seal the crotch or sheath when terminating multi core cables. RoHS 2011/65/EU Compliant.



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3M Scotchcast Flame-Retardant Compound 2131



Product Features

- Typical hardness (ASTM D2240) — 82 Shore A
- Has 17-minute gel time at 73°F (23°C)
- Useful for replacing or repairing the jacket on both single and multi core power cables
- Continuous temperature of 194°F (90°C), overload temperature of 266°F (130°C)
- Flame-retardant
- Rated up to 1 kV
- RoHS 2011/65/EU Compliant

Model #	Catalog ID	Weight	Cable OD range	Material	UPC	MOQ
2131B	7000006239	7.5 oz	N/A	Polyurethane	00051128591666	10
2131C	7000031844	21.5 oz	N/A	Polyurethane	00051128591673	10
2131 Part B	7000058848	46.5 lb	N/A	Polyurethane	00051128591826	1

3M™ Scotchcast™ Flexible Power Cable Splicing Kits 82-F Series:

Use with compression inline connectors.

3M™ Scotchcast™ Flexible Power Cable Splicing Kits 82-F Series with 3M™ Scotchcast™ Flame-Retardant Compound 2131 is for inline splicing on non-shielded portable power cables and cords. The wet/dry flexible power cable splice kit is for splicing 1 kV rated multiple conductors and 5 kV rated single conductors.

The semi-flexible compound offers permanent splicing to bend with the cable for easy installation, reeling and handling. The smooth, tapered splice helps prevent cable hang ups and splice end lifting. The 3M™ Scotchcast™ Flame-Retardant Compound 2131 is a self-curing resin that bonds to itself and modern cable jackets. RoHS 2011/65/EU Compliant and MSHA Accepted.



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Model #	Catalog ID	Cable OD range*	Material	UPC	MOQ
82-F1	7000006240	0.25–0.80 in	Polyurethane	00051128591765	10
82-F2	7100010200	0.80–1.20 in	Polyurethane	00051128591772	10

Product Features

- Flame-retardant and semi-flexible
- Splices or re-jackets non-shielded portable power cables and portable cords
- For use with compression inline connectors
- MSHA Accepted — carries Mine Safety and Health Administration acceptance 07-KA060002-MSHA
- Typical hardness (ASTM D2240) — 82 Shore A
- Has 17-minute gel time at 73°F (23°C)
- Useful for replacing or repairing the jacket on both single and multi core power cables
- Key potting applications include wire encasements, cable fittings and splices, circuit boards, junction boxes, motor repairs and fitting back shell connectors

3M™ Scotchcast™ Flexible Power Cable Splicing Kits 82-BF Series:

Use with compression C-tap connectors.

3M™ Scotchcast™ Flexible Power Cable Splicing Kits 82-BF Series with 3M™ Scotchcast™ Flame-Retardant Compound 2131 is for tap splices on non-shielded portable power cables and cords. This kit is for use on single or multi conductor cables using a compression C-tap connector. The tap splice can accommodate cables and cords that are rated up to 1 kV. RoHS 2011/65/EU Compliant and MSHA Accepted.



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Model #	Catalog ID	Cable OD range*	Material	UPC	MOQ
82-BF1	7100011582	0.25–0.80 in	Polyurethane	00051128591758	10

Product Features

- The self-curing resin forms a splice or repair that resists abrasion
- For splicing or re-jacketing non-shielded portable power cables and portable cords
- For use with compression C-tap connectors
- Rated for up to 1 kV applications
- MSHA Accepted — carries Mine Safety and Health Administration acceptance 07-KA060002-MSHA
- RoHS 2011/65/EU Compliant

*Final determining factors are cable insulation Outside Diameter (OD) and connector dimensions.

3M™ Scotchcast™ Cold Shrink Inline Splice Kits 5760 Series:

Flexible to make splice bends straightforward.

3M™ Cold Shrink Inline Splice Kit 5760 Series with 3M™ Scotchcast™ Flame-Retardant Compound 2131 is for splicing shielded, 5/8 kV to 15 kV armored or non-armored cables. It is used in cable trays, junction boxes and cable racks/hangers, as well as aerial and wet or dry locations.

Each 3M 5760 Series Kit contains a resin that constructs a tough replacement for cable armor and/or a jacket. The cold shrink insulators offer electrical insulation and Scotch® Electrical Shielding Tape 24 provides shield continuity. The flexible jacketing resin helps the splice to bend easily with the cable and is for cable tray bends. The resin is self-curing, resists abrasion and moisture. RoHS 2011/65/EU Compliant.



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3M Scotchcast Cold Shrink Inline Splice Kits 5760 Series



Product Features

- Splices shielded cables
- The constant force springs provide a connection for ground braid jumpers
- Rated for 5/8 kV to 15 kV applications
- The insulators are made of EPDM for a long-term seal and offer easy installation
- Withstands a temperature range of 194°F to 266°F (90°C to 130°C)

Model #	Catalog ID	Cable OD range*	Material	UPC	MOQ
5761	7000031845	0.65–1.00 in	Polyurethane	00051128591727	1
5762	7100009642	0.93–1.94 in	Polyurethane	00051128591703	1

*Final determining factors are cable insulation Outside Diameter (OD) and connector dimensions.

3M™ Scotchcast™ Connector Sealing Pack:

Environmental protection for electrical spring connectors.

3M™ Scotchcast™ Electrical Resin 3570G-N insulates and offers protection for electrical spring connectors against water, dust, soil and other environmental elements. It is a two-part, epoxy-based, liquid resin that provides excellent flexibility and generates its own heat to cure. Does not melt or run after curing. This flame-retardant resin is stable in applications at elevated temperatures up to 250°F (121°C). RoHS 2011/65/EU Compliant.



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Product Features

- 60 Shore D hardness
- Has 8- to 12-minute gel time at 73°F (23°C)
- Helps protect electrical spring connectors against water, dust, soil and other environmental elements
- Comes in black color
- Includes thermo-setting resin
- Withstands temperatures of 250°F (121°C)
- Insulates electrical spring connectors

Model #	Catalog ID	Cable OD range	Material	UPC	MOQ
3570G-N	7000133446	N/A	Epoxy	10051128591861	100

3M™ Scotchcast™ Potting Kit:

Wet-niche encapsulation.

3M™ Scotchcast™ Potting Kit 2136 includes all the accessories to encapsulate an 8 AWG ground connection in an underwater wet niche fixture. The kit provides protection against corrosion and possible deteriorating effects of fresh swimming pool or fountain water, as well as sunlight on ground connections. It comes with a two-part, liquid-type resin that helps with encapsulating the dripping ground connections.

3M Scotchcast Potting Kit 2136 includes black potting compound intended for use where adhering to copper, copper alloy and stainless steel materials. The multi-purpose, moisture-sealing resin cures at room temperature and resists dripping or sagging. It takes a total of four hours to cure the encapsulated connections. UL Listed and RoHS 2011/65/EU Compliant.



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Product Features

- 83 Shore A hardness
- Resists dripping or sagging
- Helps protect against corrosion and possible deteriorating effects of fresh swimming pool and sunlight
- Comes in black color
- Includes a package of 3M™ Scotchcast™ Potting Compound 2136, cleaning pad kit, applicator stick and pair of gloves
- Withstands a voltage rating of 1 kV or less

Model #	Catalog ID	Cable OD range	Material	UPC	MOQ
2136	7000133447	N/A	Polyurethane	00051128591901	10

3M™ Scotchcast™ Re-Enterable Electrical Insulating Resins: Ideal for applications requiring periodic access.

3M™ Scotchcast™ Re-Enterable Electrical Insulating Resin 2123 is a soft, two-part polybutadiene resin encapsulant. This resin has good handling and performance characteristics and is formulated for re-enterable splice protection. This multi-purpose, moisture-sealing resin bonds to nearly all cable jackets.

3M Scotchcast Resin 2123 has good wetting and low viscosity properties. This soft flexible resin cures at room temperature and acts as an insulating material for cable splices operating up to 1 kV. It flows easily, even at low temperatures, while filling the enclosure and minimizing voids. It is tested according to ASTM, CENELEC HD 623.S1 (EN50393) standards and is 2011/65/EU (RoHS) as well as 1907/2007/EC (REACH) Compliant.



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3M Scotchcast Re-Enterable Electrical Insulating Resin 2123



Product Features

- High performance re-enterable resin for sealing and insulating low voltage cable connections in electrical boxes
- Typical hardness (ASTM D2240) — 0 Shore A
- Has 62-minute gel time at 73°F (23°C)
- Useful for sealing electrical insulation in potting applications
- Withstands a max temperature in continuous use of 194°F (90°C)
- Rated up to 1 kV
- Excellent wetting properties and low viscosity
- RoHS 2011/65/EU and 1907/2007/EC REACH Compliant
- 3M™ Scotchcast™ Easy Dispenser 250: Compatible and used with commercially available applicator guns
- 3M™ Scotchcast™ Easy Dispenser 250: Mixing of resin components is by a static mixer and delivered together with cartridge

Model #	Catalog ID	Weight/Volume	Cable OD range	Material	UPC	MOQ
2123A	7100179825	2.9 oz	N/A	Polybutadiene	00638060289310	10
2123E	7100179833	9.4 oz	N/A	Polybutadiene	00638060289327	10
2123C	7000031696	12.3 oz	N/A	Polybutadiene	00051128551202	10
2123D	7000006197	21.2 oz	N/A	Polybutadiene	00051128551219	10
2123	7100165378	1 gal	N/A	Polybutadiene	00051128595022	1
2123D	7100015525	2.2 gal	N/A	Polybutadiene	00051128606148	1
250 DISPENSER	7100231726	250 ml	N/A	Polybutadiene	04054596840645	6



For more information, please visit
go.3M.com/resin-joints

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