



# 14-46-0234

## Service Instruction Notice

### Intermediate Pinion Kit – Magnum® Drill or Hammer-Drill

Woodruff keys and corresponding keyways are being removed from all of the gear stages of the specified Magnum® Drills and Magnum® Hammer-Drills listed below. The old (keyed) components are no longer available and are replaced by a new service kit / service replacement part.

Locate the model number and serial number range of the tool to be serviced below; ordering the Replacement Kit /Part as indicated.

Model / Catalog No.	Serial Number Range affected	Obsolete Part(s) (remove & discard)	Replacement Kit / Part
<b>0234-1</b>  <b>0234-75</b> <b>0235-1</b>  <b>0236-3</b>	532-140000 thru 532-14440979 532A, 532B  987A 755-1001 thru 755-151735 755A, 755B 577-1011 thru 577-1653	32-40-1815 Intermediate Gear } 36-66-4260 Intermediate Pinion } 06-42-0400 Woodruff Key }	<b>36-66-0234 Intermediate Pinion Kit</b>
<b>0235-20</b> <b>0235-21</b>	978A 056A	32-40-1815 Intermediate Gear } 36-66-4285 Intermediate Pinion } 06-42-0400 Woodruff Key }	<b>36-66-0235 Intermediate Pinion Kit</b>
<b>0244-1</b>	664-1001 thru 664-1311195	32-40-1815 Intermediate Gear } 36-66-4290 Intermediate Pinion } 06-42-0400 Woodruff Key }	<b>36-66-0244 Intermediate Pinion Kit</b>
<b>5370-1</b>  <b>5371-20</b> <b>5376-1</b>	672-1001 thru 672-344966 672A, 672B, 672C, 672D 408A, 408B 819-1001 thru 819-39199 819A, 819B, 819C, 819D	32-40-1815 Intermediate Gear	<b>32-40-1816 Intermediate Gear</b>

A local Milwaukee *authorized* Service Station or **factory** Service/Sales Support Branch can help with the purchase of the correct Replacement Kit / Replacement Part. To locate the *authorized* Service Station or **factory** Service/Sales Support Branch nearest you call 1.800.SAWDUST (1.800.729.3878) or visit [www.milwaukeeetool.com](http://www.milwaukeeetool.com) - a complete searchable database for these locations is found under the 'Part & Service' – 'Service Center Search' icon / section

Replacement Kit / Replacement Part can also be purchased by calling and talking with our Global Customer Service personnel at 1.800.SAWDUST [1.800.729.3878], select prompt #1, Monday – Friday, 6:00AM – 6:30PM, Central Time. Service replacement parts orders will be shipped COD or we accept most major credit cards for payment. A \$5.00 charge will be added to orders having a billing value under \$30.00.

### MILWAUKEE ELECTRIC TOOL CORPORATION

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