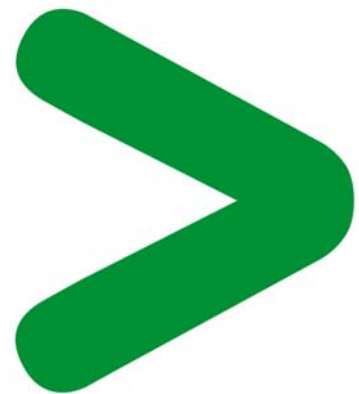


# Product Environmental Profile

Harmony™ 9001KR16 Turn-to-Release  
Operator



# Product Environmental Profile - PEP

## Product overview

The main purpose of the 9001KR16 product is to perform an Emergency Stop function on a machine conforming to standards EN/IEC 60204-1 and EN/ISO 13850: 2006, and to EU Machinery directive 2006/42/EC.

This product consists of: one metal mushroom push button head, operator adapter, with or without contact blocks. When contact blocks are included, to determine the environmental impacts, use the present PEP and add the impacts described on contact block subassembly PEP.

The representative product used for the analysis is 9001KR16

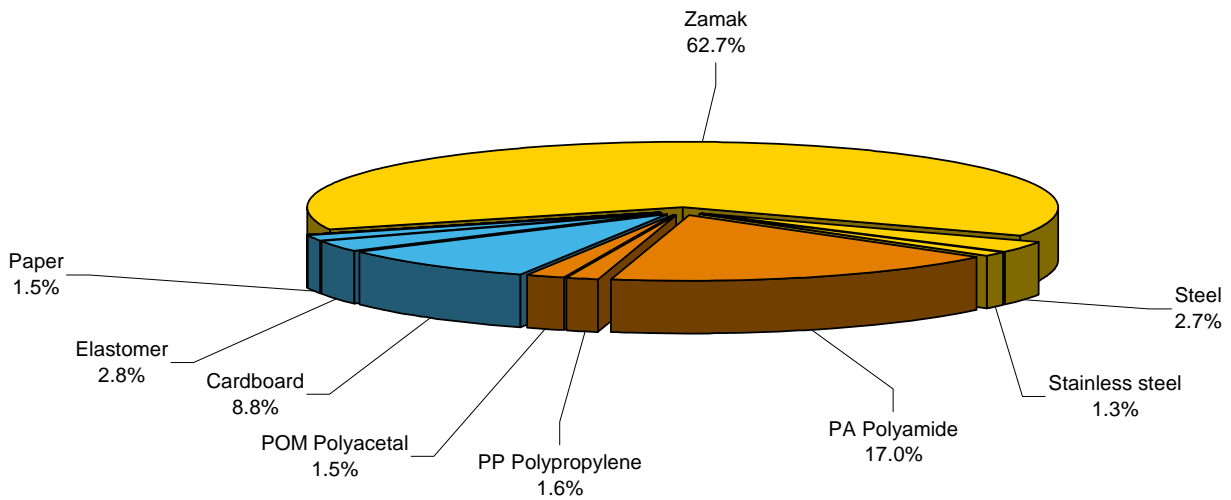
The environmental impacts of this referenced product are representative of the impacts of the other products of the range which are developed with a similar technology.

The environmental analysis was performed in conformity with ISO 14040.

## Constituent materials

The mass of the product 9001KR16 is 177g including packaging.

The constituent materials are distributed as follows:



## Substance assessment

This product is designed in conformity with the requirements of the RoHS directive (European Directive 2002/95/EC of 27 January 2003) and do not contain, or only contain in the authorised proportions, lead, mercury, cadmium, hexavalent chromium or flame retardants (polybrominated biphenyls - PBB, polybrominated diphenyl ethers - PBDE) as mentioned in the Directive

## Manufacturing

The 9001KR16 Turn-to-Release product is manufactured at a Schneider Electric production site at which an ISO14001 certified environmental management system has been established.

## Distribution

The weight and volume of the packaging have been optimized, based on the European Union's packaging directive.

The 9001KR16 packaging weight is 18.2 g. It consists of cardboard and paper.

## Use

The products of the 9001KR16 Turn-to-Release range do not generate environmental pollution (noise, emissions) requiring special precautionary measures in standard use.

The 9001KR16 Turn-to-Release product does not consume electrical power or require and maintenance operations.

# Product Environmental Profile - PEP

## End of life

At end of life, the products in the 9001KR16 Turn-to-Release have been optimized to minimize the amount of waste and allow recovery of the product components and materials.

This product range doesn't need any special end-of-life treatment. According to countries' practices this product can enter the usual end-of-life treatment process.

The recyclability potential of the products has been evaluated using the "ECO DEEE recyclability and recoverability calculation method" (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME).

According to this method, the potential recyclability ratio is: 58%.

As described in the recyclability calculation method this ratio includes metals, plastics and packaging which have proven industrial recycling processes.

## Environmental impacts

Life cycle assessment has been performed on the following life cycle phases: Materials and Manufacturing (M), Distribution (D), Installation (I) Use (U), and End of life (E).

Modelling hypothesis and method:

- The calculation was performed on the 9001KR16 product.
- Product packaging: is included
- Installation components: no special components included.
- Scenario for the Use phase: this product range is included in the category 3: Enclosure or envelope; assumed service life is 20 years; and the use scenario need not be defined.

End of life impacts are based on a worst case transport distance to the recycling plant (1000km)

### Presentation of the product environmental impacts

Environmental indicators	Unit	For 9001KR16					
		S = M + D + I + U + E	M	D	I	U	E
Raw Material Depletion	Y-1	1.50E-15	1.50E-15	7.25E-20	0.00	0.00	3.62E-19
Energy Depletion	MJ	2.89E+01	2.86E+01	5.31E-02	0.00	0.00	2.65E-01
Water depletion	dm <sup>3</sup>	6.84	6.81	5.05E-03	0.00	0.00	2.52E-02
Global Warming	g≈CO <sub>2</sub>	2.11E+03	2.08E+03	4.21	0.00	0.00	2.10E+01
Ozone Depletion	g≈CFC-11	2.01E-03	1.99E-03	2.98E-06	0.00	0.00	1.49E-05
Air Toxicity	m <sup>3</sup>	5.72E+05	5.67E+05	7.93E+02	0.00	0.00	3.96E+03
Photochemical Ozone Creation	g≈C <sub>2</sub> H <sub>4</sub>	7.76E-01	7.54E-01	3.60E-03	0.00	0.00	1.80E-02
Air acidification	g≈H <sup>+</sup>	4.20E-01	4.17E-01	5.36E-04	0.00	0.00	2.68E-03
Water Toxicity	dm <sup>3</sup>	2.56E+02	2.53E+02	5.26E-01	0.00	0.00	2.63
Water Eutrophication	g≈PO <sub>4</sub>	1.38E-01	1.37E-01	7.00E-05	0.00	0.00	3.50E-04
Hazardous waste production	kg	1.43E-01	1.43E-01	1.57E-06	0.00	0.00	7.82E-06

Life cycle assessment has been performed with the EIME software (Environmental Impact and Management Explorer), version 4.0, and with its database version 11.0.

The Manufacturing phase is the life cycle phase which has the greatest impact on the majority of environmental indicators.

## System approach

As the products of the range are designed in accordance with the RoHS Directive (European Directive 2002/95/EC of 27 January 2003), they can be incorporated without any restriction in an assembly or an installation subject to this Directive.

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

## Glossary

<b>Raw Material Depletion (RMD)</b>	This indicator quantifies the consumption of raw materials during the life cycle of the product. It is expressed as the fraction of natural resources that disappear each year, with respect to all the annual reserves of the material.
<b>Energy Depletion (ED)</b>	This indicator gives the quantity of energy consumed, whether it be from fossil, hydroelectric, nuclear or other sources. This indicator takes into account the energy from the material produced during combustion. It is expressed in MJ.
<b>Water Depletion (WD)</b>	This indicator calculates the volume of water consumed, including drinking water and water from industrial sources. It is expressed in dm <sup>3</sup> .
<b>Global Warming (GW)</b>	The global warming of the planet is the result of the increase in the greenhouse effect due to the sunlight reflected by the earth's surface being absorbed by certain gases known as "greenhouse-effect" gases. The effect is quantified in gram equivalent of CO <sub>2</sub> .
<b>Ozone Depletion (OD)</b>	This indicator defines the contribution to the phenomenon of the disappearance of the stratospheric ozone layer due to the emission of certain specific gases. The effect is expressed in gram equivalent of CFC-11.
<b>Air Toxicity (AT)</b>	This indicator represents the air toxicity in a human environment. It takes into account the usually accepted concentrations for several gases in the air and the quantity of gas released over the life cycle. The indication given corresponds to the air volume needed to dilute these gases down to acceptable concentrations.
<b>Photochemical Ozone Creation (POC)</b>	This indicator quantifies the contribution to the "smog" phenomenon (the photochemical oxidation of certain gases which generates ozone) and is expressed in gram equivalent of ethylene (C <sub>2</sub> H <sub>4</sub> ).
<b>Air Acidification (AA)</b>	The acid substances present in the atmosphere are carried by rain. A high level of acidity in the rain can cause damage to forests. The contribution of acidification is calculated using the acidification potentials of the substances concerned and is expressed in mode equivalent of H <sup>+</sup> .
<b>Water Toxicity (WT)</b>	This indicator represents the water toxicity. It takes into account the usually accepted concentrations for several substances in water and the quantity of substances released over the life cycle. The indication given corresponds to the water volume needed to dilute these substances down to acceptable concentrations.
<b>Hazardous Waste Production (HWP)</b>	This indicator calculates the quantity of specially treated waste created during all the life cycle phases (manufacturing, distribution and utilization). For example, special industrial waste in the manufacturing phase, waste associated with the production of electrical power, etc. It is expressed in kg.

PEP achieved with Schneider-Electric TT01 V7 and TT02 V15 procedures in compliance with ISO14040 series standards

PEP established according to PEPecopassport PCR : PEP- PCR-ed 2-EN-2011 12 09 rules

### Schneider Electric Industries SAS

35, rue Joseph Monier  
CS 30323  
F- 92506 Rueil Malmaison Cedex  
RCS Nanterre 954 503 439  
Capital social 896 313 776 €

[www.schneider-electric.com](http://www.schneider-electric.com)

Published by: Schneider Electric