



Higher Pressure Full Circle® Repair Clamp

All Stainless Steel, Fabricated Lugs, Multi-Band

268



Description: A multi-band clamp designed to provide seal and complete leak repair.

Application: Repair holes, cracks and other damage to Cast & Ductile Iron, Steel and other types of rigid pipe at higher pressures.

Key Features:

- No special tools required to install clamp
- 360° seal around the pipe for complete coverage
- Lighter and easier to install than comparable Cast Iron repair sleeves
- Higher pressure rating than standard band clamps for more pressure range coverage

Materials Specifications (subject to change):

BODY: Full circumference band. 304 Stainless Steel

GASKET: Nitrile (Buna N) compounded to produce superior and performance characteristics while resisting water, acids, alkalies, most (aliphatic) hydrocarbon and other chemicals

Temperature Range: -20° F to 180° F

BOLTS & NUTS: 304 Stainless Steel heavy hex nuts, stud bolts & washers. Nuts and studs are Fluoropolymer coated to prevent galling

Working Pressure: 4.50-14.56 is 225 PSI, 15.30-17.30 is 150 PSI, and 18.60-26.60 is 75 PSI.

Pipe Applications: Cast & Ductile Iron, Asbestos Cement, PVC, HDPE*, Steel, Fiberglass and other types of pipes. For other pipe materials, please contact Smith-Blair Engineering.

*HDPE applications require clamps with spring washers.

Sizes (in inches): 4, 6, 8, 8-10, 10, 10-12, 12, 12-14, 14-16, 16-18, 18-20, 20, 24, 24-26

NOTE: Larger sizes available upon request.

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Higher Pressure Full Circle® Repair Clamp

267 Pressure Rating

SIZE O.D. INCHES	WORKING PRESSURE
4.50-14.25	225
15.30-25.80	75

268 Pressure Rating

SIZE O.D. INCHES	WORKING PRESSURE
4.50-14.56	225
15.30-17.00	150
18.00-26.60	75

NOM. SIZE INCHES	O.D. RANGE INCHES	267 CATALOG NUMBER CARBON STEEL BODY REMOVABLE BOLTS	WIDTH INCH.	WT. EACH LBS.	268 CATALOG NUMBER STAINLESS STEEL BODY REMOVABLE BOLTS	WIDTH INCH.	WT. EACH LBS.	268 CATALOG NUMBER STAINLESS STEEL BODY NON-REMOVABLE BOLTS	WIDTH INCH.	WT. EACH LBS.
4	4.46-4.86	267-00048012-000	12	23	268-00048012-100	12	23	268-00048015-000	15	21
6	6.59-6.99	267-00066312-000	12	41	268-00066312-100	12	41	268-00066315-000	15	36
	6.84-7.30	267-00069012-000	12	42	268-00069012-100	12	42	268-00069015-000	15	36
8-10	7.90-8.30	267-00080012-000	12	47	268-00080012-100	12	47	268-00080015-000	15	41
8-10	8.62-9.06	267-00086312-000	12	48	268-00086312-100	12	48	268-00086315-000	15	41
	8.62-9.06	267-00086316-000	16	64	268-00086316-100	16	64	268-00086320-000	20	57
8-10	8.99-9.45	267-00090512-000	12	48	268-00090512-100	12	48	268-00090515-000	15	42
	8.99-9.45	267-00090516-000	16	65	268-00090516-100	16	65	268-00090520-000	20	58
8-10	9.20-9.60	267-00094512-000	12	48	268-00094512-100	12	48	268-00094515-000	15	42
	9.20-9.60	267-00094516-000	16	65	268-00094516-100	16	65	268-00094520-000	20	58
8-10	9.60-10.00	267-00096512-000	12	48	268-00096512-100	12	48	268-00096515-000	15	43
	9.60-10.00	267-00096516-000	16	65	268-00096516-100	16	65	268-00096520-000	20	58
10-12	9.90-10.30	267-00100012-000	12	50	268-00100012-100	12	50	268-00100015-000	15	47
	9.90-10.30	267-00100016-000	16	67	268-00100016-100	16	67	268-00100020-000	20	60
10-12	10.73-11.13	267-00107512-000	12	50	268-00107512-100	12	50	268-00107515-000	15	47
	10.73-11.13	267-00107516-000	16	67	268-00107516-100	16	67	268-00107520-000	20	62
	10.73-11.13	267-00107520-000	20	83	268-00107520-100	20	83	268-00107525-000	25	77
10-12	11.05-11.45	267-00111012-000	12	56	268-00111012-100	12	56	268-00111015-000	15	51
	11.05-11.45	267-00111016-000	16	70	268-00111016-100	16	70	268-00111020-000	20	65
	11.05-11.45	267-00111020-000	20	89	268-00111020-100	20	89	268-00111025-000	25	80
10-12	11.70-12.10	267-00117512-000	12	60	268-00117512-100	12	60	268-00117515-000	15	55
	11.70-12.10	267-00117516-000	16	80	268-00117516-100	16	80	268-00117520-000	20	75
	11.70-12.10	267-00117520-000	20	100	268-00117520-100	20	100	268-00117525-000	25	91
12-14	12.00-12.40	267-00120012-000	12	60	268-00120012-100	12	60	268-00120015-000	15	55
	12.00-12.40	267-00120016-000	16	80	268-00120016-100	16	80	268-00120020-000	20	75
	12.00-12.40	267-00120020-000	20	100	268-00120020-100	20	100	268-00120025-000	25	91
12-14	12.50-12.90	267-00127512-000	12	62	268-00127512-100	12	62	268-00127515-000	15	57
	12.50-12.90	267-00127516-000	16	82	268-00127516-100	16	82	268-00127520-000	20	77
	12.50-12.90	267-00127520-000	20	102	268-00127520-100	20	102	268-00127525-000	25	93

NOM. SIZE INCHES	O.D. RANGE INCHES	267 CATALOG NUMBER CARBON STEEL BODY REMOVABLE BOLTS	WIDTH INCH.	WT. EACH LBS.	268 CATALOG NUMBER STAINLESS STEEL BODY REMOVABLE BOLTS	WIDTH INCH.	WT. EACH LBS.	268 CATALOG NUMBER STAINLESS STEEL BODY NON-REMOVABLE BOLTS	WIDTH INCH.	WT. EACH LBS.
12-14	13.16-13.56	267-00132012-000	12	63	268-00132012-100	12	63	268-00132015-000	15	58
	13.16-13.56	267-00132016-000	16	83	268-00132016-100	16	83	268-00132020-000	20	78
	13.16-13.56	267-00132020-000	20	103	268-00132020-100	20	103	268-00132025-000	25	94
12-14	13.60-14.09	267-00138212-000	12	64	268-00138212-100	12	64	268-00138215-000	15	59
	13.60-14.09	267-00138216-000	16	84	268-00138216-100	16	84	268-00138220-000	20	79
	13.60-14.09	267-00138220-000	20	104	268-00138220-100	20	104	268-00138225-000	25	95
12-14	14.10-14.58	267-00142512-000	12	65	268-00142512-100	12	65	268-00142515-000	15	60
	14.10-14.58	267-00142516-000	16	86	268-00142516-100	16	86	268-00142520-000	20	81
	14.10-14.58	267-00142520-000	20	107	268-00142520-100	20	107	268-00142525-000	25	98
14-16	15.30-15.80	267-00153012-000	12	68	268-00153012-100	12	68	268-00153015-000	15	63
	15.30-15.80	267-00153016-000	16	91	268-00153016-100	16	91	268-00153020-000	20	86
	15.30-15.80	267-00153020-000	20	113	268-00153020-100	20	113	268-00153025-000	25	104
14-16	15.80-16.30	267-00160012-000	12	70	268-00160012-100	12	70	268-00160015-000	15	65
	15.80-16.30	267-00160016-000	16	93	268-00160016-100	16	93	268-00160020-000	20	88
	15.80-16.30	267-00160020-000	20	116	268-00160020-100	20	116	268-00160025-000	25	107
14-16	16.40-16.80	267-00164012-000	12	71	268-00164012-100	12	71	268-00164015-000	15	56
	16.40-16.80	267-00164016-000	16	94	268-00164016-100	16	94	268-00164020-000	20	89
	16.40-16.80	267-00164020-000	20	117	268-00164020-100	20	117	268-00164025-000	25	108
16-18	17.40-17.80	267-00174012-000	12	74	268-00174012-100	12	74	268-00174015-000	15	71
	17.40-17.80	267-00174016-000	16	96	268-00174016-100	16	96	268-00174020-000	20	91
	17.40-17.80	267-00174020-000	20	119	268-00174020-100	20	119	268-00174025-000	25	110
16-18	18.60-19.20	267-00187012-000	12	76	268-00187012-100	12	76	268-00187015-000	15	73
	18.60-19.20	267-00187016-000	16	96	268-00187016-100	16	96	268-00187020-000	20	93
	18.60-19.20	267-00187020-000	20	121	268-00187020-100	20	121	268-00187025-000	25	112
18-20	19.50-20.10	267-00195012-000	12	78	268-00195012-100	12	78	268-00195015-000	15	75
	19.50-20.10	267-00195016-000	16	100	268-00195016-100	16	100	268-00195020-000	20	97
	19.50-20.10	267-00195020-000	20	125	268-00195020-100	20	125	268-00195025-000	25	116
18-20	20.90-21.59	267-00209012-000	12	80	268-00209012-100	12	80	268-00209015-000	15	77
	20.90-21.59	267-00209016-000	16	105	268-00209016-100	16	105	268-00209020-000	20	102
	20.90-21.59	267-00209020-000	20	130	268-00209020-100	25	130	268-00209025-000	25	121
20	21.60-22.40	267-00216012-000	12	83	268-00216012-100	12	83	268-00216015-000	15	80
	21.60-22.40	267-00216016-000	16	109	268-00216016-100	16	109	268-00216020-000	20	106
	21.60-22.40	267-00216020-000	20	132	268-00216020-100	20	132	268-00216025-000	25	123
24	23.50-24.20	267-00235012-000	12	86	268-00235012-100	12	86	268-00235015-000	15	83
	23.50-24.20	267-00235016-000	16	115	268-00235016-100	16	115	268-00235020-000	20	112
	23.50-24.20	267-00235020-000	20	140	268-00235020-100	20	140	268-00235025-000	25	131
24-26	25.80-26.60	267-00258012-000	12	89	268-00258012-100	12	89	268-00258015-000	15	86
	25.80-26.60	267-00258016-000	16	119	268-00258016-100	16	119	268-00258020-000	20	116
	25.80-26.60	267-00258020-000	20	147	268-00258020-100	20	147	268-00258025-000	25	138